



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A95-0520-01-17

Job Sheet 194587



Part No: RBE703A95-0520-01-17 **Job Qty:** 8 pcs

Part Name: Engine & Hydraulic Drain Tube Quill Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/6/19

Job Tracking No:

Due Date: 7/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A95-0520-01 Rev K IPP Rev A 18.01.23 New issue DP Verify DD/IPP Rev.B 19.02.27 drawing revision DP Verify DD/IPP Rev. C 19.05.23 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	8 pcs	7/15/19		0.00	1.60	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	8 pcs	7/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	8 pcs	7/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S196897



Part: RBE703A95 - 0520 - 01 - 17

Job No: 194587

Serial No/Batch: S196897

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/09/19

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	7/15/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - 1-Cut RBE703A95-0520-01-11 as per drawing sheet 5. 2-Cut RBE703A95-0520-01-15 as per drawing sheet 6. 3-Descriptions: Assemble as per drawing note 7. 4-Pack as per drawing.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2044T47	Tube Ø1.09	2.5600 ft (.32 ea)	110-Small Fab - 1	5162113
2044T67	Cap Ø1.09	16 Ea (2 ea)	110-Small Fab - 1	5172637
PAD210	Foam Ø1 X 1 replace item 1887T48	.1120 sf (.014 ea)	110-Small Fab - 1	3021250
RBE703A95-0520-01-18	Quill Assembly	8 pcs (1 ea)	110-Small Fab - 1	5191292

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	2044T47	3	22	0
	2044T67	16	162	0
	PAD210	0	10	0
	RBE703A95-0520-01-18	8	8	0

Part Specifications

Specifications could not be found.

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